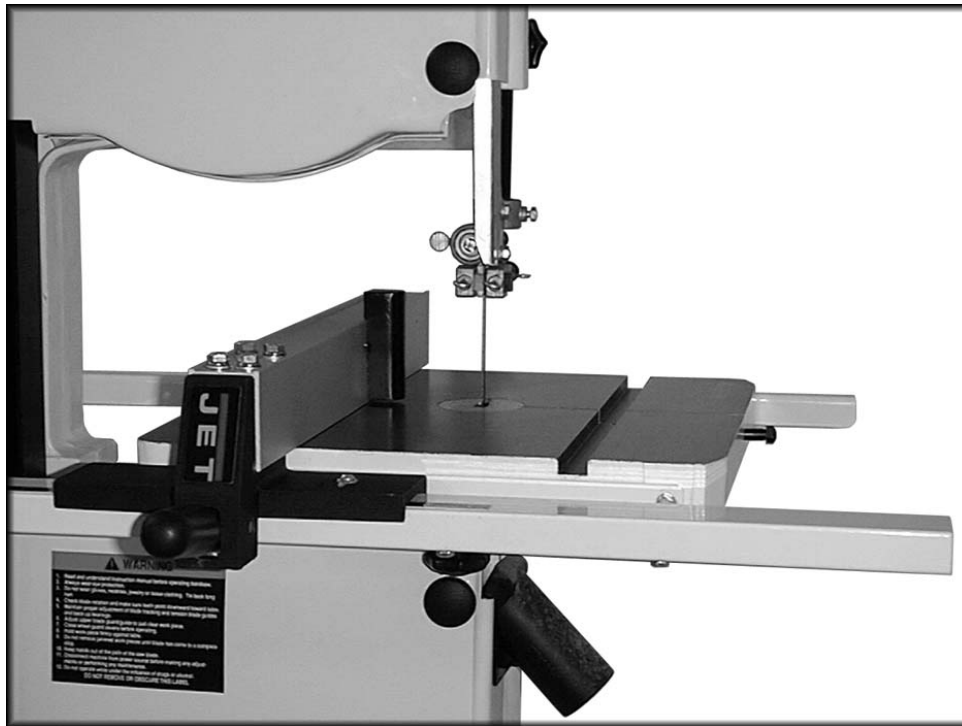




Assembly and Parts Manual JRF-14R Deluxe Rip Fence w/Resaw



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Assembly

1. Disconnect the machine from the power source, unplug.

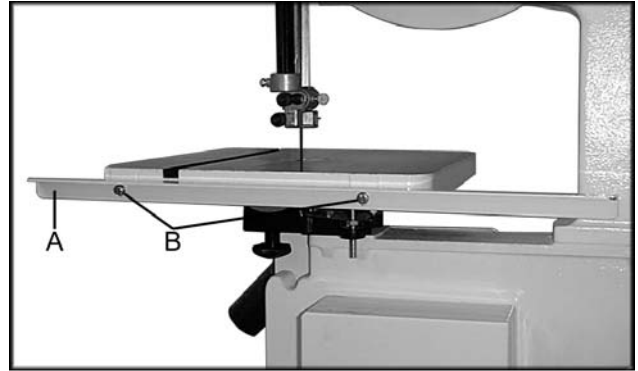


Fig. 1

2. Mount the rear rail (A, Fig. 1) to the bandsaw table using two M6x20 hex cap screws, two 1/4" lock washers and two 1/4" flat washers (B, Fig. 1). Do not tighten.

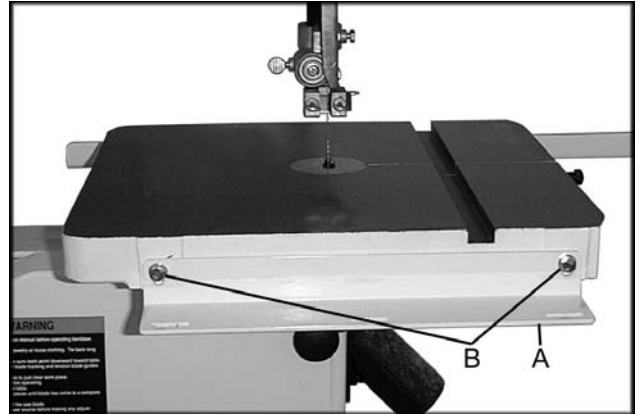


Fig. 2

3. Mount the front rail (A, Fig. 2) to the bandsaw table using two M6x20 hex cap screws, two 1/4" lock washers and two 1/4" flat washers (B, Fig. 2). Do not tighten.

4. Mount the guide rail (A, Fig. 3) to the front rail using three M6x20 hex cap screws, three 1/4" lock washers and three 1/4" flat washers.



Fig. 3

5. Attach the fence to the fence body using four hex cap bolts, four lock washers and four flat washers (A, Fig. 4).

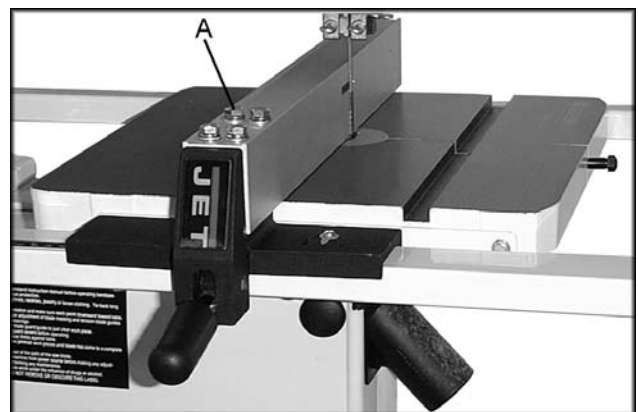


Fig. 4

6. Thread a hex nut (A, Fig. 5) onto the sliding pad (B, Fig. 5) and insert through the fence and rear hook (C, Fig. 5). Secure in place using a hex nut, lock washer and flat washer (D, Fig. 5).

7. Place fence assembly onto the guide rail. The rear hook should engage the rear rail, Figure 5.

8. The gap between the bottom of the fence and the table top should be the same across the entire table.

9. The front rail, rear rail and sliding pad can be raised or lowered to allow for an equal gap. At the same time make sure the fence is perpendicular to the table top (A, Fig. 6).

10. Tighten front and rear rails.

11. Position the fence along the blade and tighten the handle. To make an adjustment loosen four hex cap bolts (A, Fig. 7) and align the fence with the blade. Tighten bolts.

12. Check to see that the pointer (B, Fig. 7) is aligned with the zero marking on the guide rail. If adjustment is necessary loosen the screw that holds the pointer in place. Adjust as necessary.

13. For resawing operations attach the post (A, Fig. 8) to fence with the hand knob. There is a slotted hole in the fence that will accommodate the resaw kit. Position the post so that it is centered with the front edge of the blade.

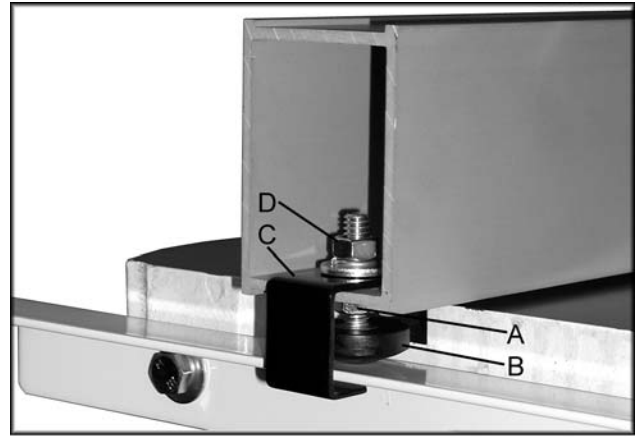


Fig. 5

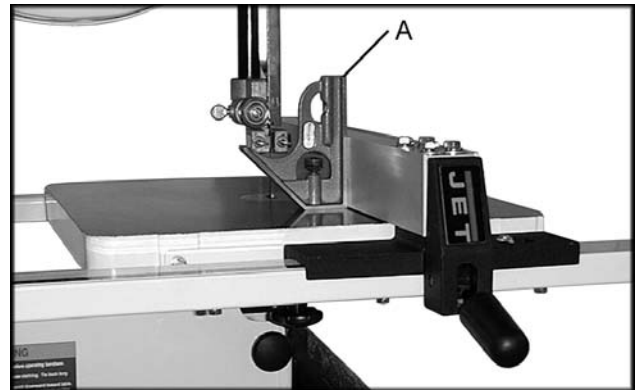


Fig. 6

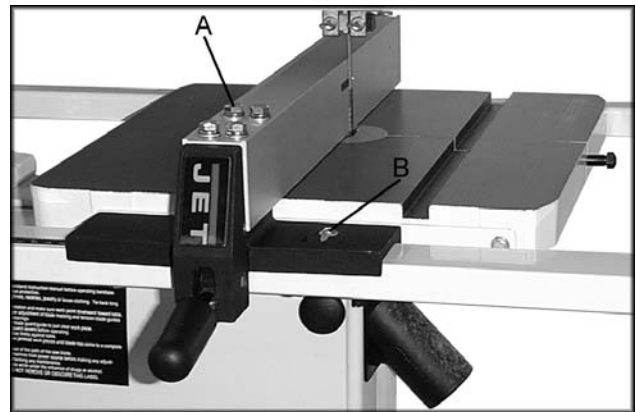


Fig. 7

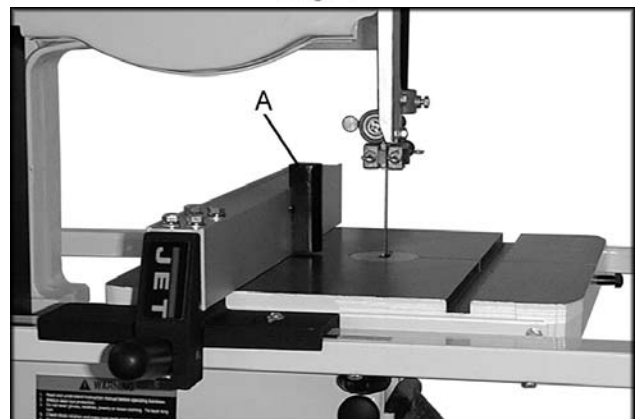


Fig. 8

JRF-14R Parts List

Index No.	Part No.	Description	Size	Quantity
1	JWBS14-F01	JET Plaque		1
2	JWBS18-431	Knob		1
3	JWBS18-432	Lock Handle		1
4	JWBS18-433	Lock Plate		1
5	JWBS18-434	Pad		5
6	JWBS18-435	Pin		1
7	JWBS18-436	Pin		1
8	JWBS18-430	Fence Body		1
9	JWBS18-422	Pointer		1
10	JWBS18-441	Star Washer		1
11	JWBS18-440	Screw	3/16 x 14	1
12	JWBS14-F12	Fence		1
13	JWBS18-439	Flat Washer*	5/16	4
14	TS-0720081	Lock Washer*	5/16	4
15	TS-0081031	Hex Cap Bolt*	5/16 x 3/4	4
16	JWBS14-F16	Knob*		1
17	JWBS18-444	Sliding Pad*		1
18	TS-0561011	Hex Nut*	1/4"	2
19	TS-0680021	Falt Washer*	1/4"	8
20	TS-0720071	Lock Washer*	1/4"	8
21	JWBS18-445	Rear Hook*		1
22	JWBS14-F22	Resaw Kit*		1
23	JWBS14-F23	Scale		1
24	JWBS14-F24	Guide Rail		1
25	JWBS14-F25	Front Rail		1
26	TS-1482041	Hex Cap Bolt*	M6 x 20	7
27	JWBS14-F27	Rear Rail		1
	JWBS14-HK	Hardware Kit (not shown)		1

• Items marked with an asterisk * come with the hardware Kit

